## List of known and reported keel failures

Type of Failure	Boat	Year Date	Race	Incident	Outcome	OSR Plan Review Certificate	Casualties	s Location	Designer	LOA	Class	Launch	Keel type	Keel structure	Believed reason for failure
						Age of Series date after 1 Jan 2010									
Welded fin failures:	ACCIONA VIRBAC-PAPREC 3	2013 03-Feb 2013 21-Jan	Vendée Globe Vendée Globe	Keel Broke off Keel Broke off	Inverted	No	0	Atlantic Atlantic	Owen Clarke Verdier/VPLP	60 60	IMOCA IMOCA	2011	Canting Canting	Welded Stainless Steel Machined Steel Weldox	Probably Fatigue
	SAFRAN	2012 11-Nov	Vendée Globe	Keel Broke off		N/A	0	France	Verdier/VPLP	60	IMOCA	2007	Canting	Welded Titanium	Previously measured loads used for the design of this keel were exceeded. Break was due to damage caused by metal fatigue, engendered
	RAMBLER	2011 15-Aug	Fastnet Race	Keel Broke off	Inverted	N/A	0	IRL	Juan K	100	Maxi	2008	Canting	Cast/forged with welded additions	by repeated shocks from contact with waves. There are no indications of a high-frequency vibration phenomenon. Fatigue crack adjacent to a weld resulted in catastrophic failure. Full detail unknown.
	TIME TO BURN	2008 31-Aug	Delivery	Keel broke off	Inverted	N/A	1	New Zealand	Brett Bakewell-White	42		1994	Fixed		single 6 mm fillet weld specified on stressed and critical joints was inadequate, not in full compliance with ABS guidelines as the fore and aft modulus requirements were lower
	HOOLIGAN V	2007 03-Feb	Delivery	Keel Broke off	Inverted	N/A	1	GBR	Simonis Voogd	35	Max Fun	2002	Fixed	Welded steel Fin - S235JR (ST 37)	Inadequate design modified by the builder. Poor standard of welding. Boat modified with increased bulb weight.
	SHOCKAZULU ECOVER	2006 13-Feb 2005 03-Feb	San Diego Vendée Globe	Keel Broke off Keel Broke off	Inverted	N/A N/A	0	San Diego	Owen Clarke	40 60	Schock 40 IMOCA		Canting Canting	welded Welded	4 cracks in welds Fatlque.
	SKANDIA(exKINGFISHER)	2005 24-Jan	Vendée Globe	Keel Broke off		N/A	0	ARG	Owen Clarke	60	IMOCA		Canting	Welded	Fatigue.
	EXCALIBUR DRUM	2002 16-Sep 1985 Aug	Delivery Fastnet Race	Keel Broke off Keel Broke off	Inverted Inverted	N/A N/A	4	AUS GBR	Lyons Ron Holland	50	Maxi	1985	Lifting Fixed	Stainless steel welded fin Welded	Home built. Inadequate welds. Designer exonerated. Failure of welds.
Grounding or collision:	RIO	2012 10-Mar	San Diego-PV	Bulb broke off		N/A	0	MEX		52	TP52		Fixed		Grounding - Bulb fell off - thread sheared on nuts
-	SURLEJ	2011 28-May 2010		Keel Broke off	Inverted	N/A N/A	0	Solent,GBR			Maxi 1100		Fixed		Pounding on sandbank
	POLBREAM	2010 2008 11-May	Cruising Charter Artemis Transat	Keel Broke off Keel damage	Abandoned		0	Scilly Isles GBR Atlantic	Jacques Fauroux Farr	37 60	Jeanneau Sun Odyssey IMOCA		Fixed Canting		Hit rock keel damage following collision with shark
	CIMENT SAINT LAURENT OCEAN ARTECH - CAEN LA MER	2003 Nov 2003 Oct	Transat Jacques Vabre	Keel Broke off	Inverted	N/A N/A	Ó	English Channel	Hunter Marine	60	IMOCA	1989 2000	Fixed		collision with object
	CREALINE	2003 Oct 1999 Oct	Transat 650 Transat 650	Keel Loose Keel Broke off	Abandoned		0	Atlantic	J. Baptiste Pequet-DeJeanty Pierre Roland	y 21 21	Mini Transat Mini Transat 264	2000	Canting Canting		collision with object, abandonned then reboarded "they were able to drop the keel, which threatened to tear it." The fixation of the canting keel broke following a shock with an object
	CASTAWAY FIJI	1987 March	Melbourne-Osaka	Keel Broke off	Inverted	N/A	1	AUS	Laurie Davidson	52			Fixed		colliding with something and ripping off the keel
Hull / Internal structure:	SKILAGALEE	2008 31-May	Spirit Fest Regatta	Keel broke off		N/A		Long Island, USA		26	J/80 #21		Fixed		"keel and sump broke off - 8 inch wide by 4 foot long hole in the bottom and peeled fiberglass"
	BOUNDER AUTO ATLANTIC THUNDERCHILD	2007 02-Jul 2006 Jan	Training Cape Town - Bahia, Brazi	Keel Broke off Keel Loose	Inverted	N/A N/A	0	GBR Atlantic	Juan K Angelo Lavranos	55 52	IRC	2007	Fixed Fixed	Unknown	Unknown. Believed to be failure of internal structure. port side of the keel root became disconnected from the structural aluminium reinforcing
	MOQUINI	2005 14-Sep	Mauritius-Durban	Keel Broke off	Inverted	N/A	6	Mauritius	Simonis	42	Fast 42		Fixed	Solid	Keel floors failed and keel separated from hull. South African report very critical of build standard: Keel floors failed and keel separated from hull, sub-standard lamination of the hull near the keel, insufficient inspection of the hull condition. Insufficient torque procedure to ensure the
	BAVARIA MATCH 38	2005 25-Apr	Bozsava to Vodice	Keel Broke off	Inverted	N/A	1	Croatia	Doug Peterson	38	Bavaria Match	2004	Fixed		keel was secure. non-conformity to design specifications, and "poor workmanship". Hull laminate failure
	RISING FARRSTER MARINE MARINE	2001 01-Apr 1991 30-Dec	Delivery Japan-Guam	Keel Broke off Keel Broke off	Inverted Inverted	N/A N/A	2	AUS	Farr	38 35	Farr 38 IOR	1993	Fixed	Unknown	The primary cause of the failure was inadequate hull shell thickness in way of the keel washer plates resulting in the keel separating from the
					Invented										the fatigue and sheer stress on the fiberglass hull
Keel bolts:	STREWTH VOTRE NOM AUTOUR DU MONDE	2008 21-Mar 1997 27-Feb	China Sea Race Vendée Globe	Keel broke off Keel Broke off	Inverted	N/A N/A	0	Hong Kong Biscav	Jim Donovan Briand	52 60	TP52 IMOCA	2004 1989	Fixed Fixed		2 keel bolts - one had sheared off during Transpac keel bolts broke
	MARTELLA	1990 26-Feb	Whitbread	Keel Broke off	Inverted	N/A	ō	S Atlantic	German Frers	80	Maxi	1989	Fixed		Loose bolts
Keel cant system:	SKANDIA WILD THING ONE DREAM-ONE MISSION	2004 28-Dec 2001 Dec	Sydney-Hobart Delivery	Keel Broke off Keel Loose	Inverted Abandoned	N/A N/A	0	AUS Brazil	Adrian Thompson	98 50	Maxi Open 50		Canting Canting	Unknown	Failure of cant actuation system allowed keel to come free from its mountings resulting in internal damage and the keel separating from the Keel Ram failure
Undefined:	SOLID AIR	2013 12-Jun	Bermuda 1-2	Keel loose	Abandoned	No	0	LISA	Tim Kernan	32	Columbia 32 C	2012	Eixed/Retractable?		
	NISSAN	2012 Aug	Delivery	Keel broke off	Inverted	N/A	ō	Sardinia, ITA	Lombard	21	Mini Transat 417	2003	Canting		
	PETRA INITIATIVES-ALEX OLIVIER	2012 19-May 2011 06-Nov	Cruise JacquesVabre	Keel broke off Keel Broke off	Inverted	N/A N/A	0	Atlantic Atlantic	Axel Mohnhaupt Simon Rogers	39 40	Bavaria 390 Lagoon Class 40	1990 2007	Fixed		In their last report (26.5.12) they mention, the keel came loose, just when they had abandoned the boat the keel fall off, capsized and sank.
	WASABI	2011 31-Jul	Sydney Gold Coast	Keel Broke off		N/A	0	Australia	Sayer	40		2006	Fixed		
	NAPADELIS MARINARIELLO	2011 23-Apr 2010 Sep	Demi Cle San Giovanni-Trieste	Keel damaged Keel Broke off	Inverted Inverted	N/A N/A	0	France Adriatic Sea	Bernard Nivelt Farr	21 40	Mini Transat 569 - Mistral Cookson	2004 1993	Fixed		keel was changed
	WARRIOR'S WISH	2010 11-Aug	Delivery	Keel Broke off		N/A	0	Pacific	Jutson	30	Mount Gay 30		Fixed		-
	TOUCH OF GLOSS HEAT WAVE	2009 22-Oct 2009 30-Mar	Farallones	Keel Broke off Keel Broke off	Inverted	N/A N/A	0	Auckland San Francisco	Farr Johnstone	33 26	Farr MRX J/80 #45	1994	Fixed Fixed		fractured - 'chiller' in casting created weakness
	SAFRAN	2009 09-Feb	Vendée Globe	Bulb Broke off	inventeu	N/A	ő	Atlantic	Verdier/VPLP	60	IMOCA	2007	Canting		keel fell off
	VEOLIA ENVIRONEMENT VM MATERIEUX	2009 29-Jan 2009 06-Jan	Vendée Globe Vendée Globe	Keel Broke off Bulb broke off	Inverted	N/A N/A	0	Atlantic Cane Hom	Lombard	60 60	IMOCA IMOCA	2004	Canting	carbon fibre	keel head detached hulb fell off
	TEMENOS	2009 12-Dec	Vendée Globe	Loose keel	inventeu	N/A	ő	Southern Ocean	Owen Clarke	60	IMOCA	2004	Canting	carbon fibre	damaged keel box
	HAYAI PAROLE	2008 28-Dec 2008 14-Jun	Portimao Ocean Race Mini Fastnet	Bulb broke off Keel broke off	Abandoned	N/A N/A	0	Southern Ocean France	Stephen Baker Andrew Cape	40 21	Open 40 Mini Transat 276	1999	Canting		
	GRAND PRIX II	2008 14-Jun 2008 02-Feb	South Atlantic Cup	Keel broke off	Inverted	N/A N/A	0	France Uruguay	Edgardo Martinolli	21	GP 26	1999	Fixed		Steel fin lead bulb Displacement 1100kg, Ballast 500kg
	MAXIMUS GLGQ 2	2007 18-Dec 2007 27-Sep	Delivery	Keel cracked Keel Broke off	terrente f	N/A N/A	0	Tasman Indian Ocean	Greg Elliott	100	Maxi	2005	Canting		
	HUGO BOSS	2007 27-Sep 2006 23-Nov	Cruising Velux 5 Oceans	Loose keel	Inverted Abandoned		0	Southern Ocean	Vismara Lombard	54 60	IMOCA		Fixed Canting		
	TMI TECHNOLOGIES	2006 10-Nov	Route du Rhum	Loose keel	Abandoned	N/A	0	Atlantic	Finot-Conq	40	Class 40 - Pogo	2006	Fixed		
	MOVISTAR SILL VEOLIA	2006 20-May 2005	Volvo Ocean Race Vendée Globe	Loose keel	Abandoned	N/A N/A	0	Atlantic	Farr Lombard	70 60	Volvo 70 IMOCA	2005 2004	Canting		Keel problems
	CHEMINEES POUJOULAT	2004 07-Jun	The Transat	Keel Broke off	Inverted	N/A	ō	Atlantic	Pierre Roland	60	IMOCA	2000	Canting		
	EVEREST HORIZONTAL	2003 23-Jun 2002 May	Bermuda One-Two Delivery AUS-NZL	Bulb broke off Keel Broke off	Inverted	N/A N/A	0	USA Tasman	Jim Antrim Bakewell-White	50 21	Open 50 Mini Transat 403	2003 2002	Canting		http://www.sailingbreezes.com/Sailing_Breezes_Current/Articles/July03/disaster.htm
	ORACLE	2000 22-Nov	Training	Keel Broke off		N/A	ō	Auckland		82	IACC		Fixed		
	LECLERC SAINT NICOLAS VULCANGAS	1999 Oct 1999 Oct	Transat 650 Transat 650	Keel Broke off Keel Broke off	Abandoned	N/A N/A	0	Spain Finisterre	Raison-Lucas Romanelli	21 21	Mini Transat 232 Mini Transat 182	1999 1997	Canting		
	NAVIFAX	1999 30-Sep	Transat 650	Keel Broke off	Abandoned	N/A	ō	Finisterre	Finot-Conq	21	Mini Transat 197	1998			
	EXIDE CHALLENGER FRANCE 2	1997 04-Jan 1995 Feb	Vendée Globe	Keel Broke off Keel Broke off	Inverted	N/A N/A	0	San Diego	Smith/Noble	60 82	IMOCA	1993	Fixed	carbon fibre	
	FRANCE 2 VILLE DE CHERBOURG	1995 Feb 1994 Nov	America's Cup Route du Rhum	Keel Broke off Keel Broke off	Inverted	N/A N/A	0	San Diego Atlantic	Joubert-Nivelt	82 60	IACC	1992	Fixed		
	MAGIC MACHINE	1993 June	Round Britain Race	Keel Broke off	Inverted	N/A	Ó	Eastbourne			Trident 44			and an firm	Telling of the ender the metal is used to ensure the O 100 sound built?
	COYOTE MISCO COMPUTER	1992 27-Oct 1992 August	Delivery Quebec-St Malo	Bulb broke off Keel Broke off	Inverted Inverted	N/A N/A	1	Atlantic Atlantic	Rodger Martin Berret	60 50	IMOCA	1992 1989	Fixed	carbon fibre	"failure of the carbon fiber materials used to secure the 8,400 pound bulb"
	36.17 ORI	1991 Oct	Transat 650	Keel Broke off		N/A	0		Berret	21	Mini Transat	1991	Fixed		
	ESPANA 92 PANDEMONIUM	1991 1989 July	Training Delivery	Keel Broke off Keel Broke off	90 degrees	N/A N/A	0	Palma, ESP Pacific	Nelson/Marek	82 66	IACC	1991 1985	Fixed		
	FIAT REGATTA	1984	Figaro	Keel Broke off	Sank	N/A	ō	France	Tony Castro	30	Sunfast	1984	Fixed		Sank in 6 minutes after the loss of its keel